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## Download Free Fundamentals Of Mechanical Engineering By J Benjamin

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### Basic Mechanical Engineering

*Pearson Education India* **Basic Mechanical Engineering** covers a wide range of topics and engineering concepts that are required to be learnt as in any undergraduate engineering course. Divided into three parts, this book lays emphasis on explaining the logic and physics of critical problems to develop analytical skills in students.

### Basics of Mechanical Engineering

*I. K. International Pvt Ltd* **Basics of Mechanical Engineering** systematically develops the concepts and principles essential for understanding engineering thermodynamics, mechanics and strength of materials. This book is meant for first year B. Tech students of various technical universities. It will also be helpful for candidates preparing for various competitive examinations.

### Architecture, Building and Engineering

### Supplement I

### Engineering Mechanics

*New Age International* **This Is A Comprehensive Book Meeting Complete Requirements Of Engineering Mechanics Course Of Undergraduate Syllabus. Emphasis Has Been Laid On Drawing Correct Free Body Diagrams And Then Applying Laws Of Mechanics. Standard Notations Are Used Throughout And Important Points Are Stressed. All Problems Are Solved Systematically, So That The Correct Method Of Answering Is Illustrated Clearly. Care Has Been Taken To See That Students Learn The Methods Which Help Them Not Only In This Course, But Also In The Connected Courses Of Higher Classes.The Dynamics Part Is Split In To Sufficient Number Of Chapters To Clearly Illustrate Linear Motion To General Plane Motion. A Chapter On Shear Force And Bending Moment Diagrams Is Added At The End To Coyer The Syllabi Of Various Universities.All These Feature Make This Book A Self-Sufficient And A Good Text Book.**

### Eshbach's Handbook of Engineering Fundamentals

*John Wiley & Sons* **Contents: Mathematical and Physical Units, Standards, and Tables; Mathematics; Mechanics of Rigid Bodies; Mechanics of Deformable Bodies; Mechanics Of Incompressible Fluids; Aeronautics; Astronautics; Automatic Control; Computer Science; Engineering Thermodynamics and Heat Transfer; Electromagnetics and Circuits; Electronics; Radiation, Light, and Acoustics; Chemistry; Engineering Economics; Properties of Materials. Index.**

### Springer Handbook of Mechanical Engineering

*Springer Science & Business Media* **This resource covers all areas of interest for the practicing engineer as well as for the student at various levels and educational institutions. It features the work of authors from all over the world who have contributed their expertise and support the globally working engineer in finding a solution for today's mechanical engineering problems. Each subject is discussed in detail and supported by numerous figures and tables.**

### Fundamentals of Tissue Engineering and Regenerative Medicine

*Springer Science & Business Media* **"Fundamentals of Tissue Engineering and Regenerative Medicine" provides a complete overview of the state of the art in tissue engineering and regenerative medicine. Tissue engineering has grown tremendously during the past decade. Advances in genetic medicine and stem cell technology have significantly improved the potential to influence cell and tissue performance, and have recently expanded the field towards regenerative medicine. In recent years a number of approaches have been used routinely in daily clinical practice, others have been introduced in clinical studies, and multitudes are in the preclinical testing phase. Because of these developments, there is a need to provide comprehensive and detailed information for researchers and clinicians on this rapidly expanding field. This book offers, in a single volume, the prerequisites of a comprehensive understanding of tissue engineering and regenerative medicine. The book is conceptualized according to a didactic approach (general aspects: social, economic, and ethical considerations; basic biological aspects of regenerative medicine: stem cell medicine, biomolecules, genetic engineering; classic methods of tissue engineering: cell, tissue, organ culture; biotechnological issues: scaffolds; bioreactors, laboratory work; and an extended medical discipline oriented approach: review of clinical use in the various medical specialties). The content of the book, written in 68 chapters by the world's leading research and clinical specialists in their discipline, represents therefore the recent intellect, experience, and state of this bio-medical field.**

### Rational and Applied Mechanics

## Volume 1. Complete General Course for Students of Engineering

*Springer Nature* Available for the first time in English, this two-volume course on theoretical and applied mechanics has been honed over decades by leading scientists and teachers, and is a primary teaching resource for engineering and maths students at St. Petersburg University. The course addresses classical branches of theoretical mechanics (Vol. 1), along with a wide range of advanced topics, special problems and applications (Vol. 2). This first volume of the textbook contains the parts "Kinematics" and "Dynamics." The part "Kinematics" presents in detail the theory of curvilinear coordinates which is actively used in the part "Dynamics", in particular, in the theory of constrained motion and variational principles in mechanics. For describing the motion of a system of particles, the notion of a Hertz representative point is used, and the notion of a tangent space is applied to investigate the motion of arbitrary mechanical systems. In the final chapters Hamilton-Jacobi theory is applied for the integration of equations of motion, and the elements of special relativity theory are presented. This textbook is aimed at students in mathematics and mechanics and at post-graduates and researchers in analytical mechanics.

## Manufacturing Engineering: Principles For Optimization

### Principles for Optimization

*CRC Press* Offers instruction in manufacturing engineering management strategies to help the student optimize future manufacturing processes and procedures. This edition includes innovations that have changed management's approach toward the uses of manufacturing engineering within the business continuum.

## Building Type Basics for Elementary and Secondary Schools

*John Wiley & Sons* The fastest way to straighten out the learning curve on specialized design projects Building Type Basics books provide architects with the essentials they need to jump-start the design of a variety of specialized facilities. In each volume, leading national figures in the field address the key questions that shape the early phases of a project commission. The answers to these questions provide instant information in a convenient, easy-to-use format. The result is an excellent, hands-on reference that puts critical information at your fingertips. Building Type Basics for Elementary and Secondary Schools provides the essential information needed to initiate designs for preschools and kindergartens as well as elementary, middle, and high schools. Filled with project photographs, diagrams, floor plans, sections, and details, it combines in-depth coverage of the structural, mechanical, acoustic, traffic, and safety issues that are unique to school buildings with the nuts-and-bolts design guidelines that will start any project off on the right track and keep it there through completion.

## Thermal Design and Optimization

*John Wiley & Sons* A comprehensive and rigorous introduction to thermal system design from a contemporary perspective Thermal Design and Optimization offers readers a lucid introduction to the latest methodologies for the design of thermal systems and emphasizes engineering economics, system simulation, and optimization methods. The methods of exergy analysis, entropy generation minimization, and thermoeconomics are incorporated in an evolutionary manner. This book is one of the few sources available that addresses the recommendations of the Accreditation Board for Engineering and Technology for new courses in design engineering. Intended for classroom use as well as self-study, the text provides a review of fundamental concepts, extensive reference lists, end-of-chapter problem sets, helpful appendices, and a comprehensive case study that is followed throughout the text. Contents include: \* Introduction to Thermal System Design \* Thermodynamics, Modeling, and Design Analysis \* Exergy Analysis \* Heat Transfer, Modeling, and Design Analysis \* Applications with Heat and Fluid Flow \* Applications with Thermodynamics and Heat and Fluid Flow \* Economic Analysis \* Thermoeconomic Analysis and Evaluation \* Thermoeconomic Optimization Thermal Design and Optimization offers engineering students, practicing engineers, and technical managers a comprehensive and rigorous introduction to thermal system design and optimization from a distinctly contemporary perspective. Unlike traditional books that are largely oriented toward design analysis and components, this forward-thinking book aligns itself with an increasing number of active designers who believe that more effective, system-oriented design methods are needed. Thermal Design and Optimization offers a lucid presentation of thermodynamics, heat transfer, and fluid mechanics as they are applied to the design of thermal systems. This book broadens the scope of engineering design by placing a strong emphasis on engineering economics, system simulation, and optimization techniques. Opening with a concise review of fundamentals, it develops design methods within a framework of industrial applications that gradually increase in complexity. These applications include, among others, power generation by large and small systems, and cryogenic systems for the manufacturing, chemical, and food processing industries. This unique book draws on the best contemporary thinking about design and design methodology, including discussions of concurrent design and quality function deployment. Recent developments based on the second law of thermodynamics are also included, especially the use of exergy analysis, entropy generation minimization, and thermoeconomics. To demonstrate the application of important design principles introduced, a single case study involving the design of a cogeneration system is followed throughout the book. In addition, Thermal Design and Optimization is one of the best news sources available for meeting the recommendations of the Accreditation Board for Engineering and Technology for more design emphasis in engineering curricula. Supported by extensive reference lists, end-of-chapter problem sets, and helpful appendices, this is a superb text for both the classroom and self-study, and for use in industrial design, development, and research. A detailed solutions manual is available from the publisher.

## Advanced Engineering Mathematics, 22e

*S. Chand Publishing* "Advanced Engineering Mathematics" is written for the students of all engineering disciplines. Topics such as Partial Differentiation, Differential Equations, Complex Numbers, Statistics, Probability, Fuzzy Sets and Linear Programming which are an important part of all major universities have been well-explained. Filled with examples and in-text exercises, the book successfully helps the student to practice and retain the understanding of otherwise difficult concepts.

## Let Us Python (Second Edition)

### Python Is Future, Embrace It Fast

*BPB Publications* Learn Python Quickly, A Programmer-Friendly Guide DESCRIPTION Most Programmer's learning Python are usually comfortable with some or the other programming language and are not interested in going through the typical learning curve of learning the first programming language. Instead, they are looking for something that can get them off the ground quickly. They are looking for similarities and differences in a feature that they have used in other language(s). This book should help them immediately. It guides you from the fundamentals of using module through the use of advanced object orientation. KEY FEATURES Strengthens the foundations, as detailed explanation of programming language concepts are given in simple manner. Lists down all the important points that you need to know related to various topics in an organized manner. Prepares you for coding related interview and theoretical questions. Provides In depth explanation of complex topics and Questions. Focuses on how to think logically to solve a problem. Follows a systematic approach that will help you to prepare for an interview in short duration of time. Exercises are exceptionally useful to complete the reader's understanding of a topic. WHAT WILL YOU LEARN Data types, Control flow instructions, console & File Input/Output Strings, list & tuples, List comprehension Sets & Dictionaries, Functions & Lambdas Dictionary Comprehension Modules, classes and objects, Inheritance Operator overloading, Exception handling Iterators & Generators, Decorators, Command-line Parsing WHO THIS BOOK IS FOR Students, Programmers, researchers, and software developers who wish to learn the basics of Python programming language. Table of Contents 1. Introduction to Python 2. Python Basics 3. Strings 4. Decision Control Instruction 5. Repetition Control Instruction 6. Console Input/Output 7. Lists 8. Tuples 9. Sets 10. Dictionaries 11. Comprehensions 12. Functions 13. Recursion 14. Functional Programming 15. Modules and Packages 16. Namespaces 17. Classes and Objects 18. Intricacies of Classes and Objects 19.

Containership and Inheritance 20. Iterators and Generators 21. Exception Handling 22. File Input/Output 23. Miscellany 24. Multi-threading 25. Synchronization

## Mechanical Engineers' Handbook

## Accountants' Index

## A Bibliography of Accounting Literature to December, 1920

## Electrical Engineering 101

## Everything You Should Have Learned in School...but Probably Didn't

*Elsevier* **Electrical Engineering 101** covers the basic theory and practice of electronics, starting by answering the question "What is electricity?" It goes on to explain the fundamental principles and components, relating them constantly to real-world examples. Sections on tools and troubleshooting give engineers deeper understanding and the know-how to create and maintain their own electronic design projects. Unlike other books that simply describe electronics and provide step-by-step build instructions, EE101 delves into how and why electricity and electronics work, giving the reader the tools to take their electronics education to the next level. It is written in a down-to-earth style and explains jargon, technical terms and schematics as they arise. The author builds a genuine understanding of the fundamentals and shows how they can be applied to a range of engineering problems. This third edition includes more real-world examples and a glossary of formulae. It contains new coverage of: Microcontrollers FPGAs Classes of components Memory (RAM, ROM, etc.) Surface mount High speed design Board layout Advanced digital electronics (e.g. processors) Transistor circuits and circuit design Op-amp and logic circuits Use of test equipment Gives readers a simple explanation of complex concepts, in terms they can understand and relate to everyday life. Updated content throughout and new material on the latest technological advances. Provides readers with an invaluable set of tools and references that they can use in their everyday work.

## Shigley's Mechanical Engineering Design

*McGraw-Hill*

## Engineering Principles in Everyday Life for Non-Engineers

*Morgan & Claypool Publishers* This book is about the role of some engineering principles in our everyday lives. Engineers study these principles and use them in the design and analysis of the products and systems with which they work. The same principles play basic and influential roles in our everyday lives as well. Whether the concept of entropy, the moments of inertia, the natural frequency, the Coriolis acceleration, or the electromotive force, the roles and effects of these phenomena are the same in a system designed by an engineer or created by nature. This shows that learning about these engineering concepts helps us to understand why certain things happen or behave the way they do, and that these concepts are not strange phenomena invented by individuals only for their own use, rather, they are part of our everyday physical and natural world, but are used to our benefit by the engineers and scientists. Learning about these principles might also help attract more and more qualified and interested high school and college students to the engineering fields. Each chapter of this book explains one of these principles through examples, discussions, and at times, simple equations.

## Fundamentals of Heat and Mass Transfer

*John Wiley & Sons* Completely updated, the seventh edition provides engineers with an in-depth look at the key concepts in the field. It incorporates new discussions on emerging areas of heat transfer, discussing technologies that are related to nanotechnology, biomedical engineering and alternative energy. The example problems are also updated to better show how to apply the material. And as engineers follow the rigorous and systematic problem-solving methodology, they'll gain an appreciation for the richness and beauty of the discipline.

## Fundamentals and Assessment Tools for Occupational Ergonomics

*CRC Press* Completely revised and updated, taking the scientific rigor to a whole new level, the second edition of the Occupational Ergonomics Handbook is now available in two volumes. This new organization demonstrates the enormous amount of advances that have occurred in the field since the publication of the first edition. The second edition not only provides more information but makes it more accessible. Each volume narrows the focus while broadening the coverage, supplying immediate access to important information. One of the most comprehensive sources for ergonomic knowledge available, written by leading experts, providing both sound theory and practical examples, this book is a valuable resource for anyone in the field. Fundamental and Assessment Tools for Occupational Ergonomics merges the frontiers of ergonomics, workplace design, and management issues. The editors have brought together researchers from disciplines such as biomechanics, anthropometry, and cognitive science with pioneering practitioners in industry. They discuss tools of the trade, upper extremity analysis, backs, interventions, management issues, design for ergonomics, principles of product design, band-aid approaches, processing, distribution centers, and service systems. The handbook is a compendium of information authored by top-flight investigators who represent the cutting edge of opinion, research, and interest in the field.

## Automatic Control Systems

## Springer Handbook of Mechanical Engineering

*Springer Nature* This resource covers all areas of interest for the practicing engineer as well as for the student at various levels and educational institutions. It features the work of authors from all over the world who have contributed their expertise and support the globally working engineer in finding a solution for today's mechanical engineering problems. Each subject is discussed in detail and supported by numerous figures and tables.

## Solutions Manual to Accompany Fundamentals of Engineering Thermodynamics

### Life Support Systems Design

### Diving and Hyperbaric Applications

Whether in freezing arctic tundra or blazing deserts, human beings have been figuring out how to adapt to hostile environments for centuries. New challenges emerge, however, as we venture to places where we are truly unable to exist without technology. When it comes to surviving underwater, a thorough knowledge of human physiology must be combined with a firm grasp of engineering principles, and Life Support Systems Design provides the student with an extensive grounding in both. A reference text for any beginning life support systems engineer, it also serves as a refresher course for more experienced divers. The text particularly emphasizes the effects of hyperbaric exposures on the diver's ability to function, but it also explores underwater physics, including the transport of light, heat, and gases, in detail. It reviews the practical technological aspects of life support system engineering, such as gas storage and delivery systems, and environmental control design. Finally, once the textbook has been absorbed, the authors encourage the student to design a life support system for a specified application. Armed with the knowledge gained from Life Support Systems Design, it seems like a project any student would ace.

### Formulas and Conversions

*Bookboon*

### Mechanical and Electrical Equipment for Buildings

*John Wiley & Sons* Revised standard textbook and/or reference on the relationship between mechanical and electrical systems and the buildings they serve. This edition extends the philosophy of the seventh edition (1986), emphasizing the themes of energy conservation and the use of renewable energy sources while keeping readers informed of the major changes in equipment technology wrought by the microprocessor and the computer. A background of college-level mathematics and physics is assumed, and the volume is recognized as an important reference for the national architectural licensing examination. Annotation copyrighted by Book News, Inc., Portland, OR

### System Engineering Management

*John Wiley & Sons* A practical, step-by-step guide to total systems management Systems Engineering Management, Fifth Edition is a practical guide to the tools and methodologies used in the field. Using a "total systems management" approach, this book covers everything from initial establishment to system retirement, including design and development, testing, production, operations, maintenance, and support. This new edition has been fully updated to reflect the latest tools and best practices, and includes rich discussion on computer-based modeling and hardware and software systems integration. New case studies illustrate real-world application on both large- and small-scale systems in a variety of industries, and the companion website provides access to bonus case studies and helpful review checklists. The provided instructor's manual eases classroom integration, and updated end-of-chapter questions help reinforce the material. The challenges faced by system engineers are candidly addressed, with full guidance toward the tools they use daily to reduce costs and increase efficiency. System Engineering Management integrates industrial engineering, project management, and leadership skills into a unique emerging field. This book unifies these different skill sets into a single step-by-step approach that produces a well-rounded systems engineering management framework. Learn the total systems lifecycle with real-world applications Explore cutting edge design methods and technology Integrate software and hardware systems for total SEM Learn the critical IT principles that lead to robust systems Successful systems engineering managers must be capable of leading teams to produce systems that are robust, high-quality, supportable, cost effective, and responsive. Skilled, knowledgeable professionals are in demand across engineering fields, but also in industries as diverse as healthcare and communications. Systems Engineering Management, Fifth Edition provides practical, invaluable guidance for a nuanced field.

### Basic Mechanical Engineering

### Mechanical Engineering Reference Manual for the PE Exam

*Professional Publications Incorporated* As the most comprehensive reference and study guide available for engineers preparing for the breadth-and-depth mechanical PE examination, the twelfth edition of the Mechanical Engineering Reference Manual provides a concentrated review of the exam topics. Thousands of important equations and methods are shown and explained throughout the Reference Manual, plus hundreds of examples with detailed solutions demonstrate how to use these equations to correctly solve problems on the mechanical PE exam. Dozens of key charts, tables, and graphs, including updated steam tables and two new charts of LMTD heat exchanger correction factors, make it possible to work most exam problems using the Reference Manual alone. A complete, easy-to-use index saves you valuable time during the exam as it helps you quickly locate important information needed to solve problems. \_\_\_\_\_ Since 1975 more than 2 million people preparing for their engineering, surveying, architecture, LEED®, interior design, and landscape architecture exams have entrusted their exam prep to PPI. For more information, visit us at [www.ppi2pass.com](http://www.ppi2pass.com).

### Complex Metallic Alloys

### Fundamentals and Applications

*John Wiley & Sons* Covering fundamental research as well as real-world applications, this first book on CMAs at an introductory level treats everything from atomistic details to surface processing. Comprehensive, self-contained chapters provide readers with the latest knowledge on the most salient features of the topic, selected in terms of their relevance to potential technological applications. Edited by one of the most distinguished authorities on quasicrystals and this most important of their subclasses, the contributions elucidate aspects of CMAs from a particular viewpoint: physical and chemical characteristics in the sub-nanometer regime, mesoscale phenomena, preparation and processing of thin films, and large-scale engineering properties. The whole is rounded off by a look at the commercial potential of CMA-based applications. For PhD students and lecturers alike.

## Fundamentals of Mechanical Vibrations

CD-ROM contains: VIBES II, script files.

### Al-Si Alloys

## Automotive, Aeronautical, and Aerospace Applications

*Springer* This book details aluminum alloys with special focus on the aluminum silicon (Al-Si) systems - that are the most abundant alloys second only to steel. The authors include a description of the manufacturing principles, thermodynamics, and other main characteristics of Al-Si alloys. Principles of processing, testing, and in particular applications in the Automotive, Aeronautical and Aerospace fields are addressed.

### Books in Series

Vols. for 1980- issued in three parts: Series, Authors, and Titles.

### Memorial Tributes

*National Academies Press* This is the fourteenth volume in the series of Memorial Tributes compiled by the National Academy of Engineering as a personal remembrance of the lives and outstanding achievements of its members and foreign associates. These volumes are intended to stand as an enduring record of the many contributions of engineers and engineering to the benefit of humankind. In most cases, the authors of the tributes are contemporaries or colleagues who had personal knowledge of the interests and the engineering accomplishments of the deceased.

### Plumbing Principles and Practice

*Routledge* This book provides a complete introduction to plumbing services. It explains the principles and provides practical examples of the planning, design, installation and maintenance of the plumbing technologies applicable to single-storey buildings, skyscrapers and everything in between. The book begins with an introduction to plumbing technology, the trade and its evolution. Chapters then cover: Pipes, fittings and accessories and their installation and testing Pumps and pumping systems Hydraulic principles Hot and cold water supply systems Fixtures and appliances Sanitary and storm drainage systems Special concerns such as seismic issues, safety, security and the state of the art. Written and the figures drawn by a registered professional engineer and experienced teacher, this book is suitable for use on a wide range of courses from building services engineering, civil engineering, construction technology, plumbing services, environmental engineering, water engineering and architectural technology.

### Principles of Adaptive Optics

*CRC Press* Principles of Adaptive Optics describes the foundations, principles, and applications of adaptive optics (AO) and its enabling technologies. This leading textbook addresses the fundamentals of AO at the core of astronomy, high-energy lasers, biomedical imaging, and optical communications. Key Features: Numerous examples to explain and support the underlying principles Hundreds of new references to support the topics that are addressed End-of-chapter questions and exercises A complete system design example threaded through each chapter as new material is introduced

### Practice Problems for the Mechanical Engineering PE Exam

## A Companion to the Mechanical Engineering Reference Manual

*Professional Publications Incorporated* The best way to prepare for the mechanical PE exam is to solve problems--the more problems the better. Practice Problems for the Mechanical Engineering PE Exam provides you with the breadth-and-depth problem-solving practice you need to successfully prepare for the exam. Build your confidence and improve your problem-solving skills More than 500 problems, similar in format and difficulty to the actual exam Coordinated with the chapters of the Mechanical Engineering Reference Manual Step-by-step solutions explain how to reach the correct answers most efficiently Comprehensive coverage of exam topics "The Mechanical Engineering Reference Manual, along with the Practice Problems and the Sample Exam, successfully prepared me for the exam." -- Adam Ross, PE, Mechanical Engineer

### Microgel Suspensions

## Fundamentals and Applications

*John Wiley & Sons* Providing a vital link between chemistry and physics on the nanoscale, this book offers concise coverage of the entire topic in five major sections, beginning with synthesis of microgel particles and continuing with their physical properties. The phase behavior and dynamics of resulting microgel suspensions feature in the third section, followed by their mechanical properties. It concludes with detailed accounts of numerous industrial, commercial and medical applications. Edited by David Weitz, Professor at Harvard and one of the world's pre-eminent experts in the field.

## NASA Systems Engineering Handbook

*DIANE Publishing* Provides general guidance and information on systems engineering that will be useful to the NASA community. It provides a generic description of Systems Engineering (SE) as it should be applied throughout NASA. The handbook will increase awareness and consistency across the Agency and advance the practice of SE. This handbook provides perspectives relevant to NASA and data particular to NASA. Covers general concepts and generic descriptions of processes, tools, and techniques. It provides information on systems engineering best practices and pitfalls to avoid. Describes systems engineering as it should be applied to the development and implementation of large and small NASA programs and projects. Charts and tables.

## Biofluid Mechanics

### An Introduction to Fluid Mechanics, Macrocirculation, and Microcirculation

*Academic Press* **Biofluid Mechanics: An Introduction to Fluid Mechanics, Macrocirculation, and Microcirculation** shows how fluid mechanics principles can be applied not only to blood circulation, but also to air flow through the lungs, joint lubrication, intraocular fluid movement, renal transport among other specialty circulations. This new second edition increases the breadth and depth of the original by expanding chapters to cover additional biofluid mechanics principles, disease criteria, and medical management of disease, with supporting discussions of the relevance and importance of current research. Calculations related both to the disease and the material covered in the chapter are also now provided. Uses language and math that is appropriate and conducive for undergraduate learning, containing many worked examples and end-of-chapter problems Develops all engineering concepts and equations within a biological context Covers topics in the traditional biofluids curriculum, and addresses other systems in the body that can be described by biofluid mechanics principles Discusses clinical applications throughout the book, providing practical applications for the concepts discussed **NEW: Additional worked examples with a stronger connection to relevant disease conditions and experimental techniques** **NEW: Improved pedagogy, with more end-of-chapter problems, images, tables, and headings, to better facilitate learning and comprehension of the material**